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3. Abbreviations

The following abbreviations are used in this parts catalogue.

ASSY. Assembly	MPH Miles per hour
COMP. Complete	L (100L) Link (100Links)
R. Right	A.C. Alternating current
L. Left	D.C. Direct current
STD. Standard	IN. Inlet
MM Millimeter	EX. Exhaust
G Gram	FR. Front
T (22T) Tooth (22Teeth)	RR. Rear
A Ampere	HEX. Hexagonal
V Volt	A.M. Attaching mark
W Watt	T.M. Transcript mark
KPH Kilometers per hour	C.D.I. Capacitive discharge ignition
L.E.D. Light emitted diode	

4. Dimensions

All dimensions are given in millimeters (mm), except in the case of steel balls, tires and tire tubes.

Parts	Example	Interpretation
Bolt (Screw)	6×12	6mm diameter, 12mm length
Pin	8×14	8mm diameter, 14mm length
O-Ring	9.5×1.6	9.5mm diameter, 1.6mm thickness
Oil seal	14×24×5	14mm inside diameter, 24mm outside diameter, 5mm thickness
Tube	5×130	5mm inside diameter, 130mm length

5. Supersedence of parts

Part numbers given under the part name in the "Description" column indicate that the part number has been superseded by that part number. HONDA may make such supersedence without notice.

6. Assemblies

Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

7. Required quantity

The number given in the "Reqd. No." column indicates the quantity of parts used in the section described in that block.

Parts with quantities in () represent optional parts.

Part whose required number is "N", is part whose required number can be selected at need.

8. Part modifications and applicable serial numbers

In cases where a part has been modified, the serial number of the first vehicle (or frame, engine, carburetor) bearing the modification is listed in the "Serial No." column.

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9. Models, area codes and applicable serial numbers

Models, area codes and applicable serial Nos. given in this parts catalogue can be identified as follows.

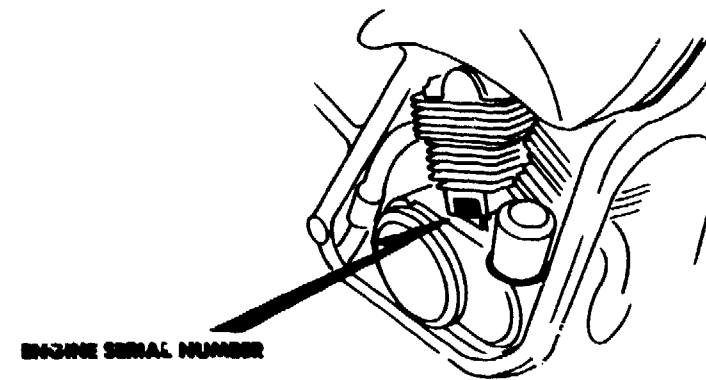
Parts with area codes are exclusive for models destined for countries designated. If no area codes are listed, parts are for common use.

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.
XLV750R _o	B	Belgium	RD01E-2000092~2004728	RD01-2000074~2004704	VD8DA <u>Δ</u> ~ VD8DA <u>□</u>
	ED	European direct sales	RD01E-2000138~2003886	RD01-2000120~2003849	VD8DA <u>Δ</u> ~ VD8DA <u>□</u>
	F	France	RD01E-2000028~2004748	RD01-2000023~2004724	VD8DA <u>Δ</u> ~ VD8DA <u>□</u>
	IT	Italy	RD01E-2000399~2003842	RD01-2000376~2003815	VD8DA <u>Δ</u> ~ VD8DA <u>□</u>
	ND	Northern Europe	RD01E-2000623~2002535	RD01-2000596~2002511	VD8DA <u>Δ</u> ~ VD8DA <u>□</u>
	SD	Sweden	RD01E-2003025~2003814	RD01-2002987~2003735	VD8DA <u>Δ</u> ~ VD8DA <u>□</u>
	SW	Switzerland	RD01E-2000745~2004263	RD01-2000705~2004239	VD8DB <u>Δ</u> ~ VD8DB <u>□</u>
	1G	Germany (*1)	RD01E-2000036~2002500	RD01-2000027~2002925	VD8CA <u>Δ</u> ~ VD8CA <u>□</u>
XLV750R _f	2G	Germany (*2)	RD01E-3000005~3000036	RD01-3000005~3000032	VD8BA <u>Δ</u> ~ VD8BA <u>□</u>
	F	France	RD01E-2101010~	RD01-2101009~	VD8EA <u>Δ</u>
	IT	Italy	RD01E-2100002~	RD01-2100002~	VD8EA <u>Δ</u>
	SW	Switzerland	These types are not yet produced.		
	ND	Northern Europe			
	SD	Sweden			
ED	European direct sales	RD01E-2101121~	RD01-2101120~	VD8EA <u>Δ</u>	

* Of carburetor identification numbers, only the portions underlined in the example below are used for registration.

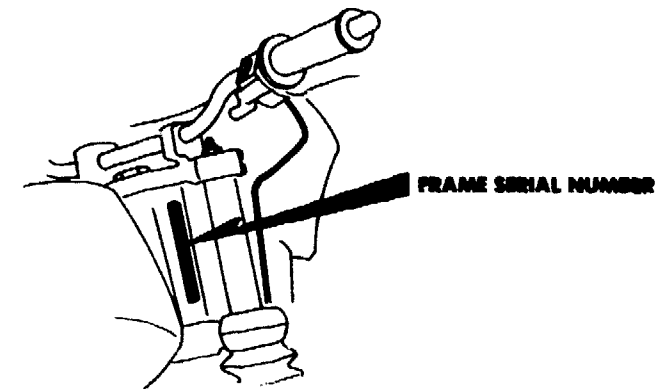
VD8DA Δ KC 7

10. Location of stamped serial number



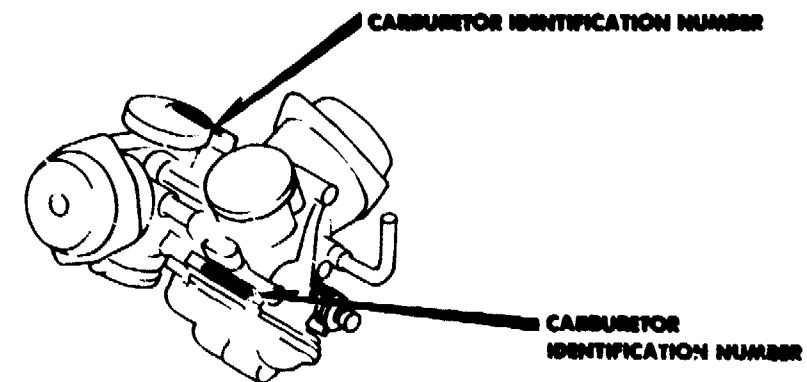
ENGINE SERIAL NUMBER

BMG7-0A



FRAME SERIAL NUMBER

BMG7-0B



CARBURETOR IDENTIFICATION NUMBER

CARBURETOR IDENTIFICATION NUMBER

BME9-0C

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11. Selection table for lock or blank key

Refer to the following selection table to select the lock or blank key.

Type	Key No.
TYPE 1	A** , B**
TYPE 2	C** , D**

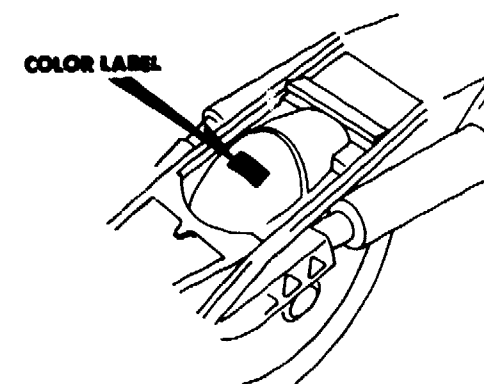
*: 0, 1, 2, 3, 4, 5, 6, 7, 8 or 9

12. Color chart

When ordering the colored part, select its proper part number by the color label and the following table.

MODEL	XLV750Rb
NAME OF COLORED PARTS	R-110
Front fender	R-110
Rear fender	
Front visor	
Side cover	
Fuel tank	/
Front fork bottom case	/
Front fork guard	NH-104M-U
Frame body	
Joint pipe comp.	
Side stand	
Left front engine hanger plate	
Left rear engine hanger plate	
Rear fork	/
Top bridge	/
Fuel tank cover	PB-129
Drive caution mark	NH-0
Front fork caution level	NH-0
Rear fork caution level	NH-0
Front visor mark	TYPE-1

MODEL	XLV750Rf		
COLOR	NH-1	NH-1	NH-1
CODE	NH1K	NH1D	NH1H
Name of colored parts			
Fuel tank set	NH-1/TYPE 1	NH-1/TYPE 2	NH-1/TYPE 3
Fuel tank cover	NH-1		
Front visor			
Front side cover			
Front fender			
Rear fender A	NH-146M		
Frame body comp.			
Joint pipe comp.			
Rear fork comp.			
Side stand bar			
Front engine hanger plate			
Fuel tank stripe	TYPE 1	TYPE 2	TYPE 3
Front visor stripe			
Fuel tank mark			
Fuel tank emblem			
Front fender mark	R-124C-U	NH-136M-U	PB-107C-U
Side cover			
Seat			
Drive caution mark	NH-1		
Front fork caution label	A-73		



BMG7-0C



III. How to use the flat rate time (F.R.T.)

This F.R.T. (Flat Rate Time) is used to determine the standard labor time allowed for replacement of parts covered by the warranty during the period the warranty is in effect. The F.R.T. for those parts which are not listed herein should be determined from the operation closely related to the replacement of that part.

1. The F.R.T. is based on the following servicing conditions

- a. A liberal allowance is added to the net servicing time.
- b. Standard times specified are based on the condition that the necessary servicing tools listed in the service manual (motorcycle) which describes the HONDA service policy are available close at hand and the work performed by a mechanic with normal skill.
- c. Time required for inspection and operational test following the servicing is included in the F.R.T.

2. Method of computing

The job times are listed in tenth of an hour to simplify computation.

- (Example) 0.3 = 18 minutes
 5.6 = 5 hours and 36 minutes

CONVERSION CHART			
Hours	Minutes	Hours	Minutes
0.1	6	0.6	36
0.2	12	0.7	42
0.3	18	0.8	48
0.4	24	0.9	54
0.5	30	1.0	60

3. Computing the F.R.T.

When several jobs are performed at the same time, make the calculation in the following manner.

a. Jobs of non duplicated nature

The F.R.T. for the job is obtained by totalling the F.R.T. for each part replaced.

(Example) Replacement of cylinder and clutch spring.

Service item	F.R.T.
Cylinder head	*5.7
Clutch spring	0.3

The F.R.T. for the job is: $5.7 + 0.3 = 6.0$

b. Jobs of duplicated nature

Take the F.R.T. for the last part to be replaced.

(Example) Replacement of piston and cylinder head gasket.

Service item	F.R.T.
Cylinder head gasket	*4.8
Piston	*5.1

The F.R.T. for the job is: 5.1

c. Jobs of partially related nature

Total up the F.R.T. for all of the parts replaced and then subtract the F.R.T. for the duplicated operation.

(Example) Replacement of gearshift drum and crankshaft assembly.

Service item	F.R.T.
Gearshift drum	*8.8
Crankshaft	*9.1
Crankcase disassembly	*8.6

The F.R.T. for the job is: $(8.8 + 9.1) - 8.6 = 9.2$

Crankcase disassembly is the duplicated operations.

● The F.R.T. shown with (*) includes engine removal and installation.

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4. Operations other than replacing parts

a. Removal and installation

No.	Service item	F.R.T.
1	Engine	3.3
2	Cylinder head	*4.8
3	Carburetor	0.6
4	Final driven gear	0.4

b. Adjustment, measurement and cleaning

Engine

No.	Service item	F.R.T.
1	Spark plug-adjustment and cleaning	0.4
2	Carburetor idle-adjustment	0.1
3	Engine oil-inspection (excluding oil change)	0.1
4	Cleaner element-cleaning	0.2
5	Compression-pressure measurement	0.4
6	Battery-checking of electrolyte level and gravity	0.2
7	Carburetor-float level measurement	0.8
8	Clutch-adjustment	0.1
9	Throttle operation-adjustment	0.1
10	Carburetor synchronization-adjustment	0.5

Frame

No.	Service item	F.R.T.
1	Front brake-air bleeding	0.2
2	Rear brake-adjustment	0.1
3	Brake-operation test	0.1
4	Headlight-aimings	0.2
5	Front wheel balance	0.8
6	Rear wheel balance	0.9

c. Overhaul

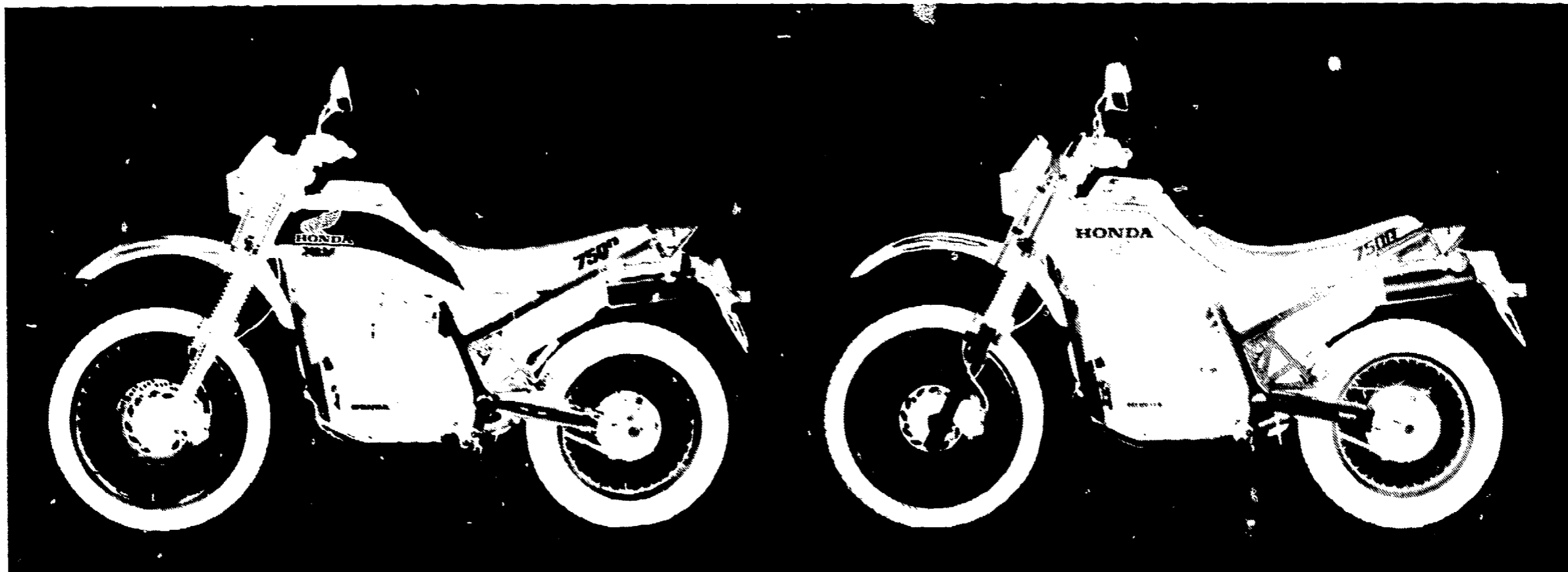
No.	Service item	F.R.T.
1	Carburetor	1.6
2	Final driven gear	2.1

● This part catalogue is compiled as of March 1, 1985.

May 1, 1983

HONDA MOTOR CO., LTD.

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XLV750R-F

XLV750R-F